

**OPERATION, SPARE PARTS  
AND SERVICE MANUAL**



# **PP33 Honda-GX120**

**(Single Direction Plate Compactor)**



# **FAIRPORT**

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## Contents Page

1	Safety	2
2	Decal Locations	3
3	Technical Data	4
4	Using The Machine For The First Time	5
5	Routine Maintenance	5
6	Starting The Engine	5
7	Operator Instructions	6
8	Vee Belt Adjustment	6
9	Parts List	
9	Drive System	7-8
	Handle And Engine Plate	9-10
	Baseplate	11-12
	Water Sprinkler Kit	13-14
	Rubber Mat Kit	14
10	Warranty Conditions and Claims Procedure	15
11	Repairs and Estimates	16
12	Environment	16
13	EC Declaration Of Conformity	17

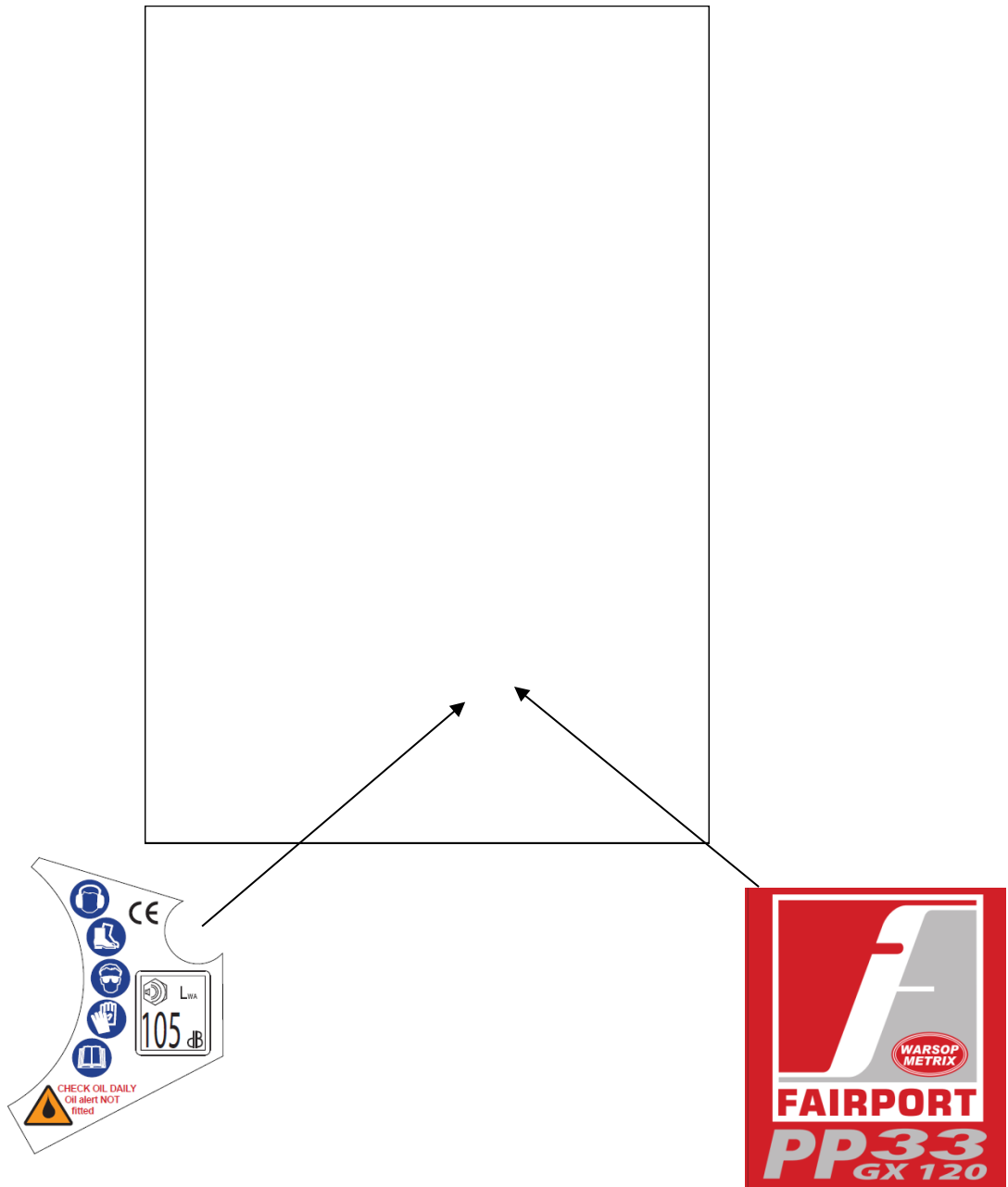
## 1. Safety

- Do not operate this machine unless all guards are in position and secure.
- Do not smoke when refuelling.
- Do not refuel with engine running.
- Wipe up spilt fuel.
- Do not overfill.
- Dispose of fuel contaminated wipes safely
- Do not run engine in enclosed areas without adequate ventilation.
- Do not run engine in an area that has a hazardous or explosive atmosphere.
- Disconnect H.T. lead from spark plug on petrol engines before carrying out any maintenance.
- Turn off fuel when not using machine.
- Wear protective footwear, ear defenders and gloves.
- Comply with site safety regulations.
- Check condition and tightness of anti-vibration mounts between engine plate and base plate before lifting.

### ***Safety Pictograms Used On Fairport Equipment***



## 2. Decal Locations



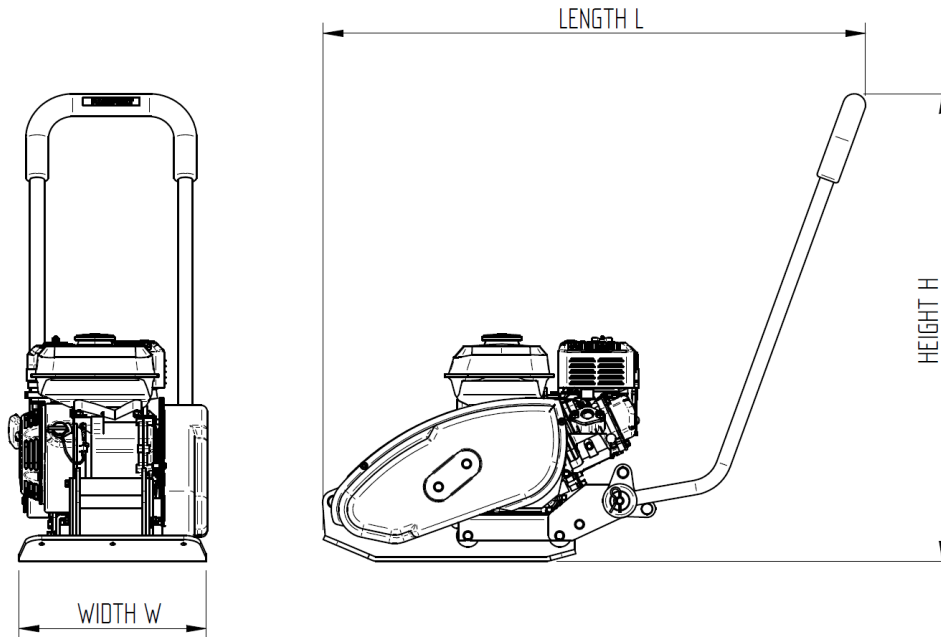
### 3. Technical Data

#### Engine

MODEL	ENGINE MANUFACTURER	ENGINE MODEL	POWER (HP/kW)
PP33-120	Honda	GX120	4.0/2.9

#### Dimensions

MODEL	HEIGHT – H (mm)	LENGTH – L (mm)	WIDTH – W (mm)	CONTACT AREA (sq. m)	WEIGHT (kg)
PP33-120	824	955	330	0.099	45



#### Performance

MODEL	CENTRIFUGAL FORCE (kN)	COMPACTION RATIO (kg/m <sup>2</sup> )	VIBRATION LEVELS (m/sec <sup>2</sup> )
PP33-120	10	452	5.29

\*Tested in accordance with BS EN 500-4 on uncompacted granular sub base materials and is the minimum expected level.

#### Noise Emissions

MODEL	GUARANTEED SOUND POWER LEVEL (dB Lwa)
PP33-120	105

\*Tested in accordance with ISO3744

## 4. Using The Machine For The First Time

When the machine is delivered from Fairport it will have **no oil in the engine**. Please refer to the Engine Manufacturers Manual issued with the machine for instructions on filling the engine with the correct type and quantity of oil.

## 5. Routine Maintenance

(See Also The Engine Manufacturers Manual issued with the machine)

Daily: Check engine oil level twice daily.  
Check tightness of all fastenings after first days use, thereafter check monthly.  
Check belt tension after the first days use, thereafter check monthly.  
Clean air filter daily if working in dusty conditions.  
Clean base plate thoroughly if compacting black-top or lean concrete.

Weekly: Clean air filter (see “daily”).

Monthly: Check tightness of fastenings.  
Check condition and tightness of anti-vibration mounts. Poor condition of vibration mountings can lead to a deterioration of the product vibration levels.  
Check belt tension.

## 6. Starting The Engine

Check oil level.

Turn fuel tap on.

Put speed control lever to tick-over.

If engine is cold, close the choke (petrol engines only).

Turn engine switch to ON(1) position.

Pull the starter rope toggle lightly until resistance is felt, then pull briskly using quick short pull. Do not pull rope to its full extent or allow toggle to snap back against engine. Return gently to avoid damage.

When the engine is warm, open choke.

Position engine speed control lever to give required engine speed (usually full speed).

Commence vibration – the compactor is self – travelling.

To stop the engine, position the engine speed control to slow and turn the engine switch to off(0).

Turn the fuel valve off.

## 7. Operator Instructions

Read section (1) - Safety.

NOTE: Drive between engine and vibrator is through a centrifugal clutch. Vibration will commence as engine speed is increased.

Position the engine speed control lever to give required speed (usually full speed).

Commence compaction. The compactor is self-travelling. Its speed of travel and the number of passes required to achieve optimum compaction depends on the type and condition of material being compacted and the layer depth.

Uniformly graded granular material compacts far more efficiently than wet cohesive material.

When Compacting block paving always use a rubber attachment mat, contact your agent for details.

When compacting blacktop always use a water spray, contact your agent for details.

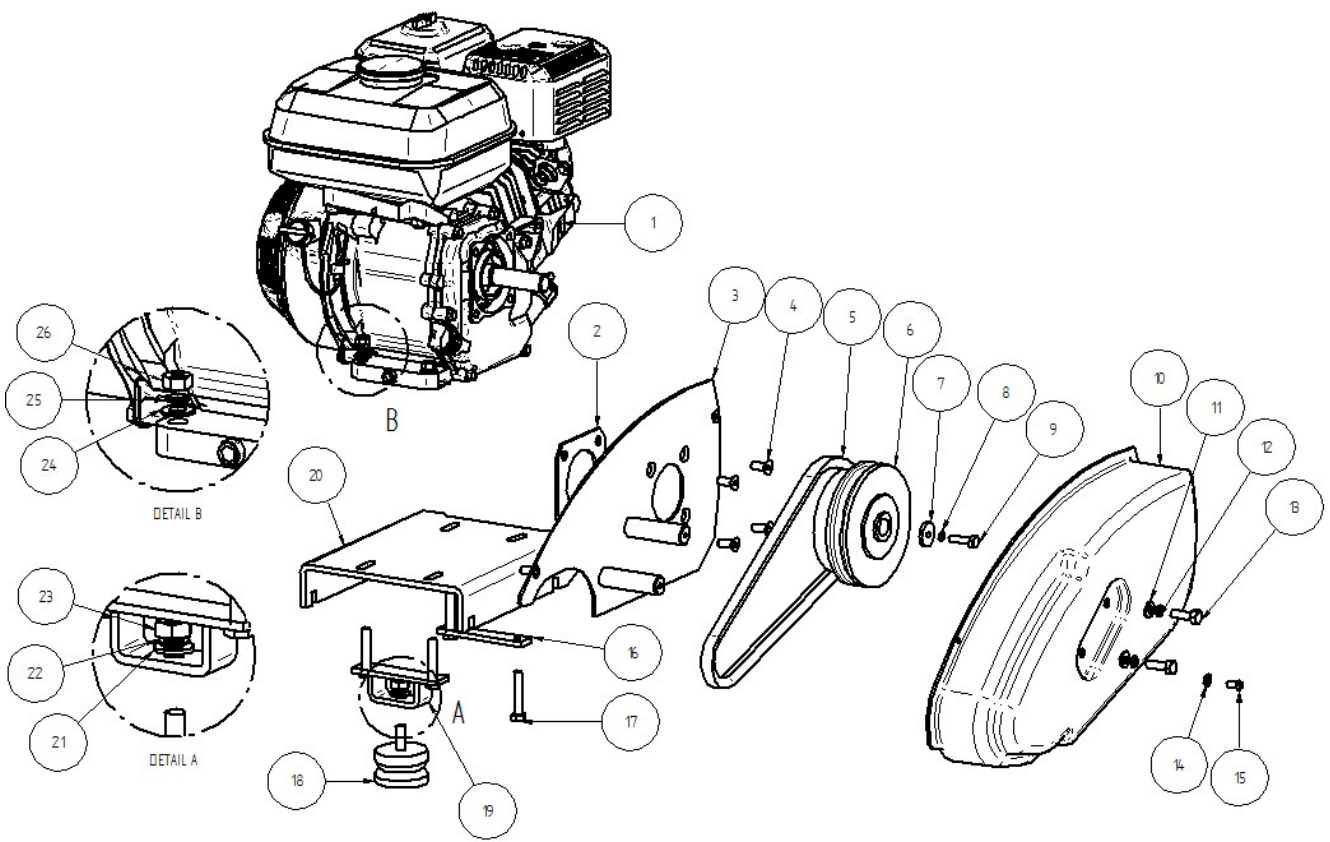
Do not run the machine on solid surfaces, as this is likely to cause damage.

## 8. Vee Belt Adjustment

It is important to note that belt tension in this application is much less than is generally accepted as normal. Too high a belt tension may lead to engine damage, excessive vibration in the handle, short belt life and short vibrator shaft bearing life due to excessive transmission of vibration through the belt.

Correct adjustment is achieved by loosening the screws that fix the bedplate to the anti-vibration mounts and sliding the upper assembly to take the slack out of the belt. With light finger pressure on top of the belt and at the centre of the span, a deflection of between 5mm and 10mm is expected.

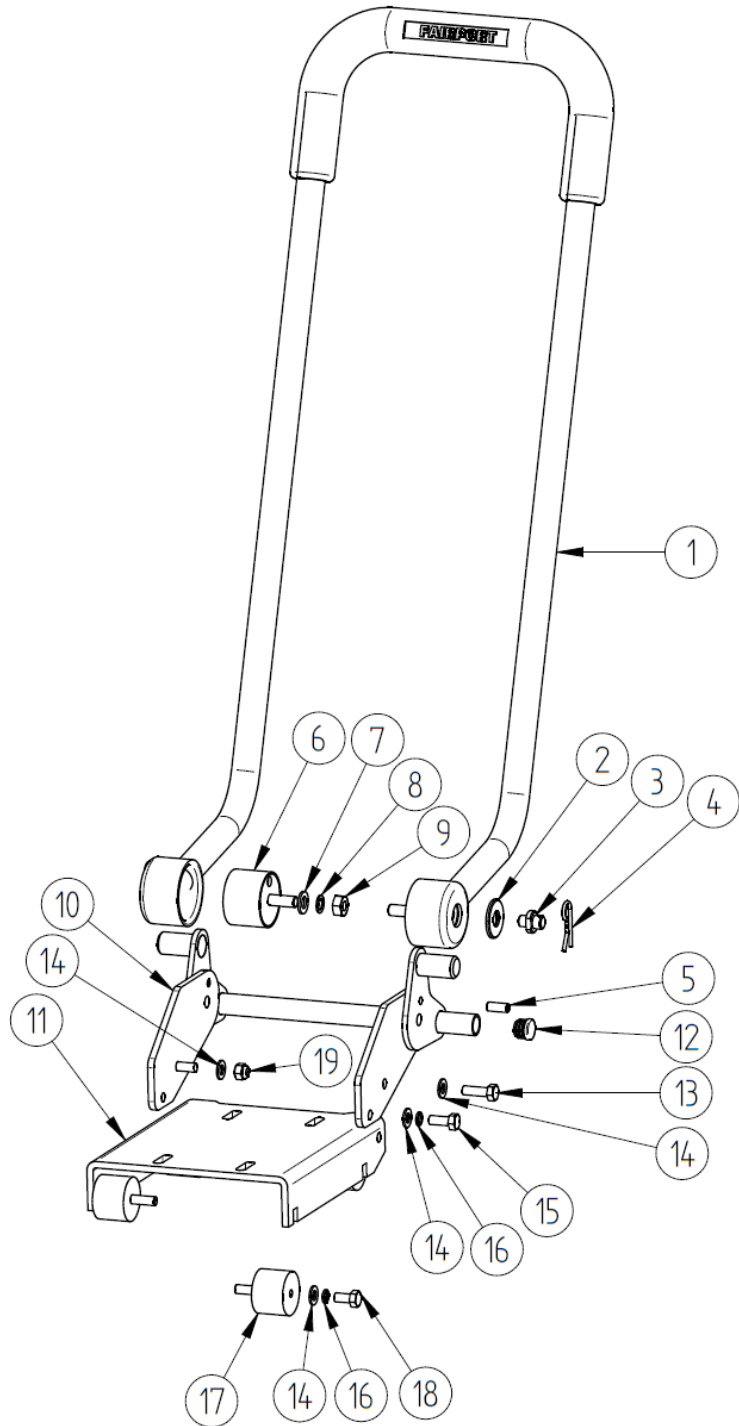
# 9. Parts List – Drive System



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Item No.	Part No.	Description	Qty
1	W81925	Honda GX120	1
2	W14681	Engine Spacer	1
3	W14810	Belt Guard Back Plate	1
4	W466/5/12	5/16 UNF x 3/4" Csk Setscrew	4
5	W87218	Vee Belt	1
6	W87061	Clutch	1
7	W525/4/16	Retaining Washer	1
8	W432/6	M6 Spring Washer	1
9	P80167	1/4 UNF x 1" Setscrew (FPC320)	1
10	W14702	Belt Guard	1
11	W437/8/25	M8 Washer	2
12	W432/8	M8 Spring Lock Washer	2
13	W418/8	M8 x 25 Setscrew	2
14	P83028	M6 Shakeproof Washer Screw	2
15	W439/6	M6 x 16 Button Head	2
16	W14680	Engine Fixing Plate	1
17	W437/8/45	M8 x 45 Hex Setscrew	4
18	W88914	AV Buffer	1
19	W14733	Buffer Bracket	1
20	W14829	Engine Bedplate	1
21	W440/10	M10 Washer	1
22	W418/10	M10 Spring Lock Washer	1
23	W432/10	M10 Nut	1
24	W440/8	M8 Washer	1
25	W418/8	M8 Spring Lock Washer	1
26	W432/8	M8 Nut	1

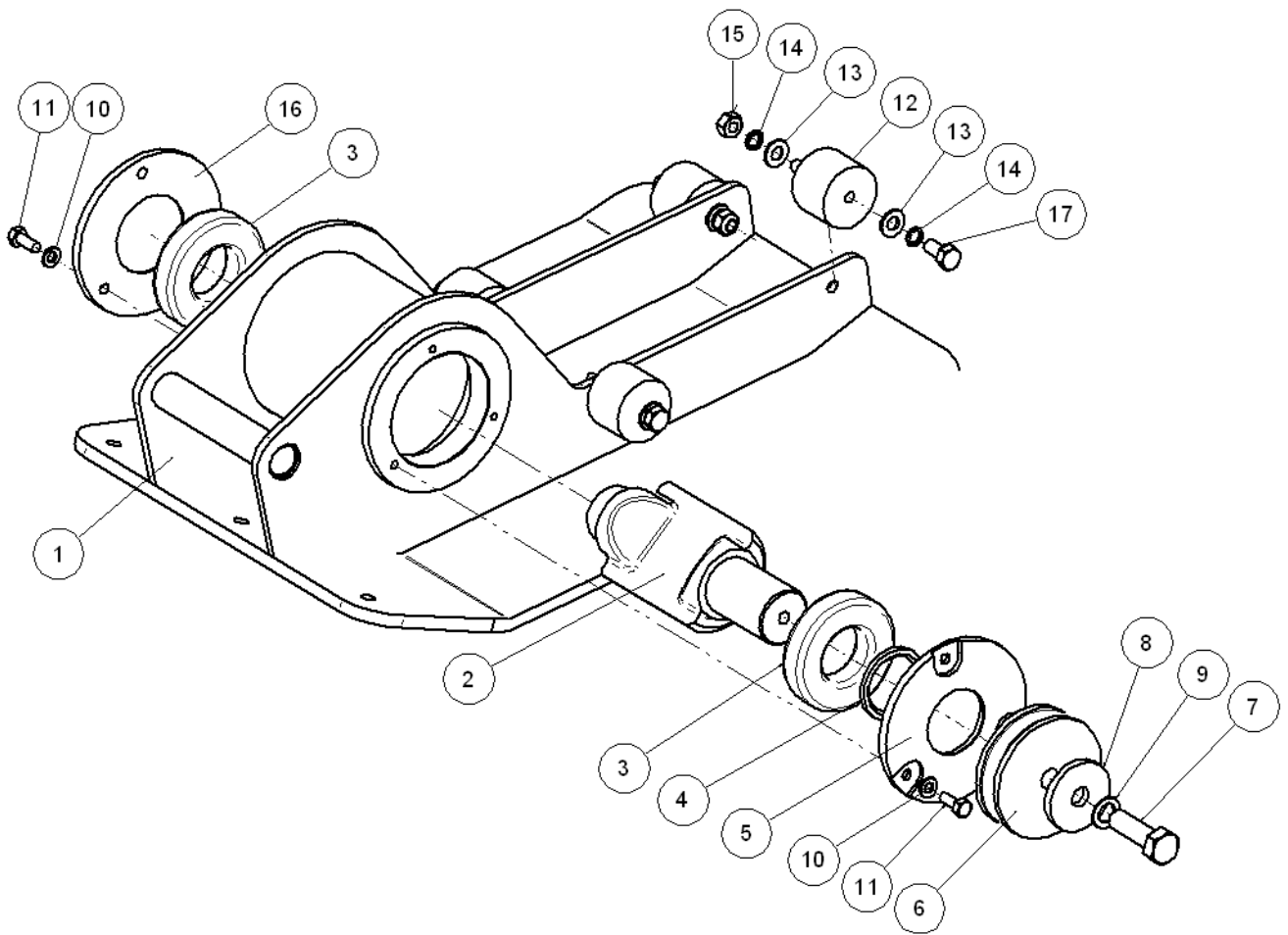
# 9. Parts List – Handle And Engine Plate



## 9. Parts List – Handle And Engine Plate

Item No.	Part No.	Description	Qty
1	W14828	Handle	1
2	W4833	Retaining Washer	2
3	W14831	Retaining Stud	2
4	W88922	R Clip	2
5	W14836	Locating Pin	2
6	W14832	AV Mount	2
7	W418/10	M10 Washer	2
8	W432/10	M10 Spring Lock Washer	2
9	W440/10	M10 Nut	2
10	W14835	Bedplate Extension	1
11	W14829	Engine Bedplate	1
12	W80565	Tube Insert	2
13	W437/8/25	M8 x 25 Setscrew	2
14	W440/8	M8 Washer	8
15	W437/8/20	M8 x 20 Setscrew	2
16	W432/8	M8 Spring Lock Washer	4
17	W88918	AV Mount – Front Right/Rear Left	2
18	W480/8	M8 x 16 Setscrew	2
19	W480/8	M8 Nyloc Nut	2

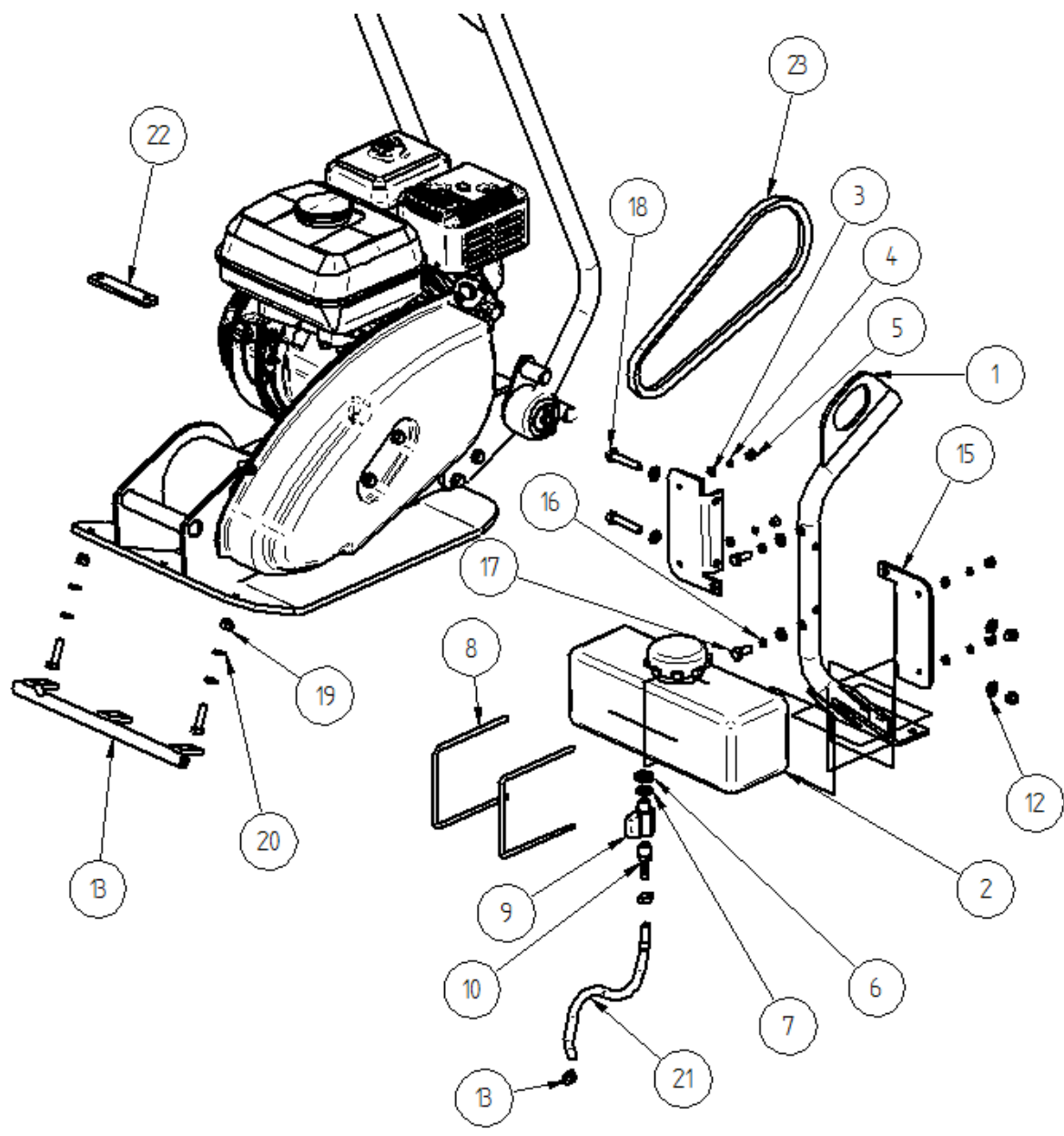
# 9. Parts List – Baseplate And Vibrator Assembly



## 9. Parts List – Baseplate And Vibrator Assembly

Item No.	Part No.	Description	Qty
1	W14609	Base	
2	W14610	Eccentric Weight	
3	W81041	Bearing	
4	W81153	Oil Seal	
5	W14601	End Cap (Pulley Side)	
6	W14834	Pulley	
7	W435/12/60	M12 X 60 Hex-Head Bolt	
8	W526/12/40	M12 Penny Washer	
9	W432/12	M12 Spring Lock Washer	
10	W432/6	M6 Spring Lock Washer	
11	W437/6/16	M6 X 16 Setscrew	
12	W88917	Av Mount – Rear Right Front Left	
13	W418/8	M8 Washer	
14	W432/8	M8 Spring Lock Washer	
15	W440/8	M8 Nut	
16	W14600	End Cap (Non-Pulley Side)	
17	W437/8/16	M8 X 16 Setscrew	

# 9. Parts List – Water Sprinkler Kit



## 9. Parts List – Water Sprinkler Kit

Item No.	Part No.	Description	Qty
1	W14776	Lifting Assy	1
2	W55031	Water Bottle	1
3	W420/6	M6 Washer	4
4	W432/6	M6 Spring Lock Washer	4
5	W440/6	M6 Plain Nut	4
6	W87857	¼" BSP Lock Nut	1
7	P83584	¼" BSP Bonded Seal	1
8	W55044	Tank Clamp	2
9	W87864	Ball Valve	1
10	P88046	Hose Tail	1
11	W480/6	M8 Nyloc Nut	2
12	W420/8	M8 Washer	6
13	W84189	'O' Clip	1
14	W14713	Water System Hose	1
15	W14777	Bottle Mount	2
16	W432/8	M8 Spring Washer	2
17	W437/8/20	M8 X 20 Hex-Setscrew	2
18	W437/8/45	M8 X 45 Hex-Setscrew	2
19	W420/10	M10 Washer	2
20	W480/10	M10 Nyloc Nut	4
21	W51673	Spray Bar	1
22	W14767	Engine Spacer	1
23	W87300	Belt (AX29)	1

Note :- Items 22 & 23 are required when fitting the water sprinkler kit.

## 9. Parts List – Rubber Mat Kit

Part No.	Description	Qty
93011	Block Compacting Mat Kit Comprising:	
W14574	Clamp Strip	1
W14573	Rubber Mat	1
W435/8/35	M8 x 35 Hex. Hd. Bolt	3
W480/8	M8 Nyloc Nut	3
W417/8	M8 Star Washer	6

## 10. Warranty Conditions and Claims Procedure

All products supplied by Fairport Construction Equipment Ltd (hereafter referred to as FCE) are warranted to be free of defects due to faulty materials or workmanship for a period of 12 months from the date of original despatch from FCE or as specified below:

Hydraulic hoses and hydraulic couplings – 3 months.

Hydraulic accumulators – 6 months.

Flexible drives – 6 months.

All spare parts used in repairs carried out by FCE or an authorised dealer or repairer – 3 months.

If the goods have been purchased through a stockist the above warranty periods also apply from receipt of the goods by the user of the equipment up to a total of a further 6 months from date of despatch from FCE whichever is earlier.

Filter elements, gauges and oils are specifically excluded from this warranty.

FCE shall at their option repair or replace during normal working hours goods accepted as faulty free of charge to the user.

For proprietary items such as engines, the original manufacturer's warranty and conditions shall apply.

### CONDITIONS

The goods shall be returned at the purchaser's expense to FCE or to a destination FCE may reasonably direct. Carriage costs will be refunded if warranty is accepted.

Warranty claims will not be considered where there is evidence that failure has been caused by carelessness, improper use, negligence, inadequate servicing, incorrect engine speeds, fair wear and tear or non-compliance with instructions issued by the manufacturer.

To the extent permitted by law, the liability of FCE under this section is confined only to providing a remedy for defective goods and does not extend to any consequential loss, loss of profit, injury or damage suffered.

Warranty will not be accepted on dismantled goods unless dismantling was carried out with the written permission of FCE.

No claim shall be considered if other than genuine parts supplied by FCE have been used.

Products are only covered by this warranty in the country to where they were supplied by FCE.

Warranty on products applies only to the original user of the equipment.

This warranty shall not apply if the serial number or other identifying numbers or marks applied by FCE have been removed, defaced or are otherwise illegible.

### CLAIMS PROCEDURE

Check that the goods are still under warranty before returning them to FCE (see above for warranty periods).

Return the goods to FCE with an order number for the work to proceed. If warranty is accepted no charge will be made. If warranty is not accepted a quotation will be given for the repair and the conditions under the section headed REPAIRS and ESTIMATES will apply.

In the customer's interest, goods must be accompanied by documentation detailing the nature of the fault or its symptoms. Phrases such as 'Faulty' are unacceptable and will result in delays and possible charges to defray costs incurred in identifying the fault.

In the case of hydraulic breakers and power packs, both the breaker and the pack should be returned.

## 11. Repairs and Estimates

When returning a machine, or an assembly for repair, always include an Advice Note quoting model and serial number of the machine.

An official order must also be forwarded to FCE giving detailed instructions. No repair work can be carried out unless covered by an official order.

An estimate will be submitted before proceeding with any repair. To partly cover the cost in dismantling, cleaning and inspection, a small charge will be made, this however will be waived upon receipt of your official instructions to proceed with the repair.

In the event of the estimate not being accepted, a further charge will be made to defray the rebuilding of the machine.

Estimates must be treated as approximate only as it may be found necessary to use additional parts on further examination.

## 12. Environment

This machine contains materials that can be recycled. We recommend that when the machine is disposed of it is done safely and in a way that protects the environment.

<b>Part Description</b>	<b>Materials</b>
Engine	Aluminium and steel
Baseplate	Steel
Engine Frame	Steel
Engine Bedplate	Steel
Belt Cover	High density polyethylene
Handle	Steel and polyurethane
Anti-Vibration Mounts	Steel and rubber
Block Paving Kit (If Fitted)	Steel and polyurethane
Water Bottle Kit (If Fitted)	Steel and medium density polyethylene

